

# John Deere Part Numbers

## Conversion to H&L Part Numbers

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| John Deere Part Numbers |              |
|-------------------------|--------------|
| Deere                   | H&L Numbers  |
| U10557                  | 2AH          |
| U10580                  | D-835-2A     |
| U13928                  | D-834-23     |
| U13929                  | 23SP         |
| U14436                  | D-834-3C     |
| U14437                  | 3CH          |
| U16087                  | L-2921-F-25  |
| U16864                  | L-4013-23    |
| U41344                  | L-4059-24    |
| U42750                  | 2740-AW-23   |
| U42751                  | 23LR         |
| U43792                  | 2740-W-23    |
| U45349                  | 2740-FW-25   |
| T29886                  | L-3203-24    |
| T36126                  | 2740-MW-23   |
| T54317                  | 230SP        |
| T56524                  | 230ST        |
| T72537                  | 3CHW         |
| T72545                  | 2AH          |
| T72546                  | 3CHW         |
| T72547                  | 3CH          |
| T72548                  | 23HW         |
| T72581                  | 252ST        |
| T72583                  | 252SP        |
| T72584                  | 230P**       |
| T128889                 | L-4031-23    |
| T230SP                  | 230CSP       |
| T230ST                  | 230CST       |
| TT230HD                 | 230THD       |
| T230WT                  | 230TW        |
| TF23L                   | 230TF        |
| T240                    | 240SP        |
| TT240                   | 240CT        |
| T716X2A                 | L-2520-BW-2A |
| T728X230                | 2740-AW-23   |
| T417X230                | 2740-MW-23   |
| PM2300-10               | D-834-Y-23   |
| PMD834-23               | D-834-23     |
| PM2300-FL               | L-4107-LW-23 |

| John Deere Part Numbers |             |
|-------------------------|-------------|
| Deere                   | H&L Numbers |
| PM24HD                  | 240CSP      |
| PMS240                  | 240ST       |
| PM2740-24               | 2740-W-24   |
| PM2740AW25              | 2740-AW-25  |
| PML407925               | L-4079-A-25 |

| John Deere Assembly Numbers |                 |
|-----------------------------|-----------------|
| Deere                       | H&L Numbers     |
| AT31884                     | 2740-FW-252SP   |
| AT33512                     | 2740-FW-252SP   |
| AT34983                     | 2740-MW023SP    |
| AT51197                     | 272-112-04SP    |
| AT68771                     | G-877-B-1LSP    |
| AT71943                     | G-996-A-252ST   |
| AT76965                     | 2740-W-230SP    |
| AT76970                     | 2740-AW-230SP   |
| AT115579                    | G-877-B-2D-5572 |
| AT142895                    | L-4013-230SP    |
| AU11060                     | D-835-2AH       |
| AU12203                     | D-834-Y-230SP   |
| AU12534                     | D-834-3CH       |
| AU13811                     | L-3204-240SP    |
| AU41838                     | 2740-AW-23SP    |
| AU42457                     | 2740-W-23SP     |

| John Deere Flexpin Numbers |             |
|----------------------------|-------------|
| Deere                      | H&L Numbers |
| T40910                     | 23FP        |
| T23P                       |             |
| TF23P                      | 23DLFP      |
| T24P                       | 230DFP      |
| T25P                       | 24FP        |
|                            | 25-26FP     |

| John Deere Scarifier Numbers |             |
|------------------------------|-------------|
| Deere                        | H&L Numbers |
| U41916                       | 1LSP        |
| T44318                       | 26SP*       |
| T44319                       | G-996-A-26* |
| T114792                      | G-877-B-IL  |
| T114793                      | HL-6Y-5230  |

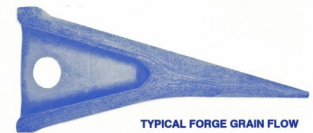
### Original 1992 Catalog Ads

#### POUND FOR POUND A CASTING JUST CANNOT COMPARE TO A FORGING!

FORGING PRODUCES A PRODUCT OF HIGH DENSITY AND FINE GRAIN FLOW FREE FROM INTERNAL CAVITIES OR INCLUSIONS OFTEN FOUND IN CASTINGS.

ONLY FORGINGS GIVE A CONTINUOUS FIBER STRUCTURE FOR MAXIMUM STRENGTH.

H & L UNIFORMED TEETH ARE HIGHLY UNIFORM AND CONSISTENT IN QUALITY.



TYPICAL FORGE GRAIN FLOW

**DID YOU KNOW THAT NOT ALL FABRICATED TEETH ARE CREATED EQUAL?**

**FACT:** MOST FABRICATED COPIED TEETH ARE SOFT NON-HEAT TREATED AT THE BEAR BLADE.

**FACT:** MOST FABRICATED COPIED TEETH ARE PRODUCED WITH VIRTUALLY NO WELD PENETRATION WHICH WILL CAUSE PREMATURE FAILURE.

**FACT:** MOST FABRICATED COPIED TEETH ARE SOFTER THAN THE ORIGINAL H&L TOOTH, RESULTING IN PREMATURE WEAR. REQUEST ONLY GENUINE H&L TEETH.

**FACT:** ALL H&L ORIGINAL FABRICATED TEETH ARE AUTOMATICALLY WELDED IN DOUBLES, CREATING MAXIMUM WELD PENETRATION TOOTH AFTER TOOTH. SINCE THE EARLY 1950'S.

**FACT:** OVER 75 MILLION FABRICATED TEETH HAVE BEEN PRODUCED AND SOLD BY THE H&L TOOTH COMPANY. TALK ABOUT RELIABILITY.

**FACT:** TO MAINTAIN MAXIMUM HARDNESS THROUGHOUT THE H&L BLADE, EACH FABRICATED TOOTH IS HAND PLACED AND STACKED IN STEEL BASKETS, ATMOSPHERICALLY HEAT TREATED IN BATCH FURNACES, QUENCHED AND TEMPERED FOR MAXIMUM STRENGTH AND WEAR PROPERTIES.

**DID YOU KNOW THAT CAST COPIES ARE NO MATCH FOR A FORGING?**

**FACT:** CAST TEETH ARE MADE FROM MOLDED STEELS WHICH CAN CREATE AIR AND GAS Voids THAT WILL CAUSE PREMATURE FAILURE.

**FACT:** CAST TEETH ARE PRODUCED WITH VARIOUS CHEMICAL COMPOSITIONS INCLUDING SOFTENING IRON WITH H&L POROSITY (DO YOU KNOW WHAT YOU GET EACH AND EVERY TIME, CHROME-MOLY AIRCRAFT GRADE STEELS).

**FACT:** CAST TEETH REQUIRE GREATER STEEL MASS TO EQUAL THE STRENGTH OF A FORGED TOOTH. JUST LOOK AT THE SIZE REQUIRED ON THE 23-23 PANG. JUST ANOTHER 3/8" CAST COPY.

**CRIMP ON CAST TEETH ARE NO MATCH FOR ORIGINAL H&L 3CH TEETH**

**FACT:** H&L ORIGINAL TOOTH CLIPS ARE SOFT FOR EASE AND SAFETY OF FIELD CRIMPING APPLICATIONS. THE HENSLEY AND ESCO CAST COPIES ARE 1/2" ROCKWELL POINTS HARDER AT CRIMPS.

**FACT:** THE COPIED TEETH ARE HAND CRIMPING AND HAVE A POSSIBILITY OF STEEL CHIPS FLYING WHEN CRIMP HAMMERING.

**FACT:** HENSLEY DOES NOT HEAT TREAT THEIR OWN PRODUCT. H&L HAND PLACES AND STACKS ITS FABRICATED TEETH IN STEEL BASKETS, ATMOSPHERICALLY HEAT TREATED IN BATCH FURNACES, QUENCHED AND TEMPERED FOR MAXIMUM STRENGTH AND WEAR PROPERTIES.

**ESCO'S PIPE TOOTH!**

**FACT:** A PIPE ID CAVITY WHEN SQUASHED, CRIMPED, CLOSED, ETC... WILL ALWAYS CREATE A CONTINUOUS TOOTH CRACK.

**FACT:** THIS PIPE TOOTH WAS SQUASHED FROM "SEAMED" PIPE PRODUCTS. NOTE SEAM.

**FACT:** THE ADDITIONAL FORMING OF THE PIPE TO CREATE A 23 SERIES POCKET, DECREASED THE CORNER STRENGTH MATERIAL 40% IN SIZE.

**FACT:** WHEN ESCO DEALERS PURCHASE 23 FLEXPINS DIRECT FROM ESCO, THEY ACTUALLY RECEIVE THE H&L ORIGINAL 23FP.

**Call H&L Customer Service ask for a Classic H&L Tooth Company free 1992 poster.**

\*26 Series is obsolete and replaced with the 252 Series.  
\*\*230P has been replaced by H&L forged 230T9.



## Conversion to H&L Part Numbers



| Caterpillar Style Parts |               |
|-------------------------|---------------|
| Deere No.               | H&L Numbers   |
| T1U3202                 | CX-1U-3202    |
| TT1U3202                | CX-1U-3202T   |
| TX1U3202WT              | CX-1U-3202WT  |
| T1U3252                 | CX-1U-3252    |
| TT1U3252                | CX-1U-3205TL  |
| TX1U3252WT              | CX-1U-3205WTL |
| T1U3302                 | CX-1U-3302    |
| TT1U3302                | CX-1U-3302TL  |
| TX1U3302WT              | CX-1U-3302WTL |
| T1U3352                 | CX-1U-3352    |
| TT1U3352                | CX-1U-3352TL  |
| TX1U3352WT              | CX-1U-3352WTL |
| T4T2353                 | HL-4T-2353    |
| T9W8452                 | CX-9W-8452    |
| PM1U3452T               | CX-1U-3352TL  |
| PM1U3452WT              | CX-1U-3352WTL |
| T9N4453                 | HL-9N-4452RPS |
| T1U3552                 | CX-9W-8552    |
| PM9N4552                | CX-9N-4552RPS |
| PM9W1553RP              | CX-9W-1553    |

### Hensley Style Cont...

|          |           |
|----------|-----------|
| TX156WT  | CX-156WT  |
| TX160    | CX-160SP  |
| TX160F   | CX-160F   |
| TX160WT  | CX-160WT  |
| TX220    | CX-220SP  |
| TX220WT  | CX-220WT  |
| TX290    | CX-290SP  |
| TX290F   | CX-290F   |
| TX290WT  | CX-290WT  |
| TX310    | CX-310SP  |
| TX310F   | CX-310F   |
| TX310WT  | CX-310WT  |
| TX310AP  | CX-310AP  |
| TX330    | CX-330SP  |
| TX330F   | CX-330F   |
| TX330WT  | CX-330WT  |
| TX330AP  | CX-330AP  |
| TX350    | CX-350SP  |
| TX370    | CX-370SP  |
| TX370WT  | CX-370WT  |
| TX400    | CX-400SP  |
| TX400F   | CX-400F   |
| TX400WT  | CX-400WT  |
| TX410    | CX-410SP  |
| TX410WT  | CX-410WT  |
| TX475    | CX-475SP  |
| TX475WT  | CX-475WTL |
| TX500    | CX-500SP  |
| TX500WT  | CX-500WT  |
| PM295    | CX-295SP  |
| PMS156   | CF-156ST  |
| PMS156HD | CF-156SP  |
| PMT156HD | CF-156CTT |
| PMT450   | CX-450T   |
| PMX156F  | CX-156F   |
| PMX156L  | CX-156L   |
| PMX156LP | CX-156LP  |
| PMX225   | CX-225SP  |
| PMX370F  | CX-370F   |
| PMX450   | CX-450SP  |
| PMX450F  | CX-450F   |
| PMX450WT | CX-450WT  |



| Esco Style Parts |             |
|------------------|-------------|
| Deere No.        | H&L Numbers |
| EX21SYL          | CX-21SYL    |
| EX21TVIP         | CX-21TVIP   |
| EX21VIP          | CX-21VIP    |
| EX27SYL          | CX-27SYL    |
| EX27TVIP         | CX-27TVIP   |
| EX27VIP          | CX-27VIP    |
| EX37SYL          | CX-37SYL    |
| EX37TVIP         | CX-37TVIP   |
| EX37VIP          | CX-37VIP    |
| EX47SYL          | CX-47SYL    |
| EX47TVIP         | CX-47TVIP   |
| EX47VIP          | CX-47VIP    |
| EV19SYL          | CV-19SYL    |
| EV19TVY          | CV-19TVY    |
| EV19VY           | CV-19VY     |
| EV23SYL          | CV-23SYL    |
| EV23TVY          | CV-23TVY    |
| EV23VY           | CV-23VY     |
| EV33SYL          | CV-33SYL    |
| EV39SYL          | CV-39SYL    |
| EV43SYL          | CV-43SYL    |
| PM18LPHX         | CF-18LP     |
| PM45DXHX         | C-45RDX     |
| PM50SHX          | C-50S       |
| T18LP            | C-18LP      |
| T25VIP           | C-25VIP     |
| T30S             | C-30S       |
| T30TVIP          | C-30TVIP    |
| T30VIP           | C-30VIP     |
| T35S             | C-35S       |
| T35TVIP          | C-35TVIPA   |
| T35VIP           | C-35VIPA    |
| T40S             | C-40S       |
| T40TVIP          | C-40TVIPA   |
| T40VIP           | C-40VIPA    |
| T45S             | C-45S       |



| Hensley Style Parts |             |
|---------------------|-------------|
| Deere No.           | H&L Numbers |
| TT156               | CX-156T     |
| TT160               | CX-160T     |
| TT220               | CX-220T     |
| TT290               | CX-290T     |
| TT310               | CX-310T     |
| TT330               | CX-330T     |
| TT370               | CX-370T     |
| TT400               | CX-400T     |
| TT410               | CX-410T     |
| TT475               | CX-475TL    |
| TT500               | CX-500T     |