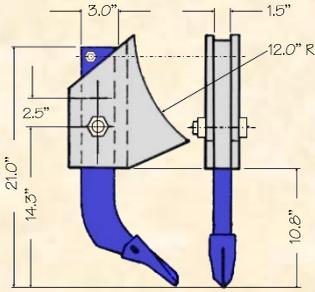


RH-2534-230
Up to 3/8 Cubic Yard

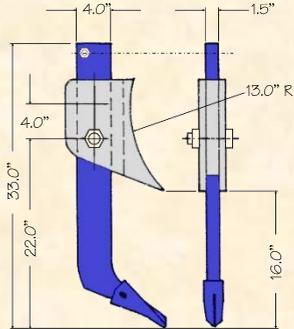


RH-2534-230 ASSEMBLY

- Consist of;
- 1 - RH-2534 Box
 - 1 - G-1023-23 Scarifier
 - 1 - 230ST Star Tooth
 - 1 - 23FP Flexpin
 - 1 - .75" X 4" HTCS Hardware
 - 1 - .75" X 2½" HTCS Safety Bolt



RH-1857E-240
3/8 to 1/2 Cubic Yard

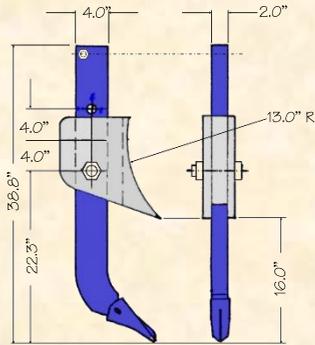


RH-1857E-240 ASSEMBLY

- Consist of;
- 1 - RH-1857B Box
 - 1 - G-839A-24 Scarifier
 - 1 - 240ST Star Tooth
 - 1 - 24FP Flexpin
 - 1 - 1.00" X 5" HTCS Hardware
 - 1 - 1.00" X 3" HTCS Safety Bolt



RH-1857L-252
1/2 to 3/4 Cubic Yard

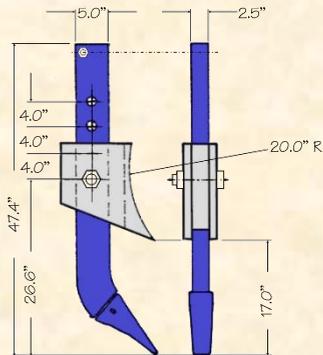


RH-1857L-252 ASSEMBLY

- Consist of;
- 1 - RH-1857C Box
 - 1 - G-839F-25 Scarifier
 - 1 - 252ST Star Tooth
 - 1 - 25-26FP Flexpin
 - 1 - 1.00" X 6" HTCS Hardware
 - 1 - 1.00" X 3½" HTCS Safety Bolt

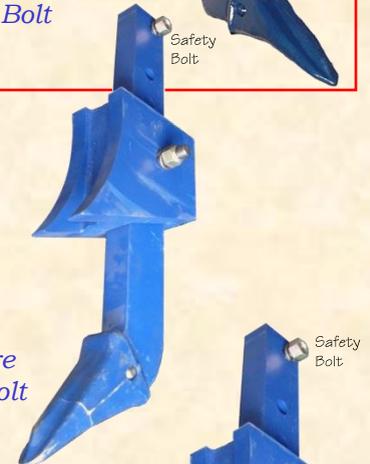


RH-2628-18
1 to 1 3/4 Cubic Yard

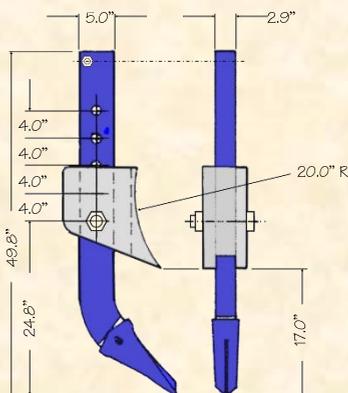


RH-2628-18 ASSEMBLY

- Consist of;
- 1 - RH-2628 Box
 - 1 - G-1040-18 Scarifier
 - 1 - 18 Ripping Tooth
 - 1 - 18FP Flexpin
 - 1 - 1.00" X 7" HTCS Hardware
 - 1 - 1.00" X 4" HTCS Safety Bolt



RH-2034G-19
2 to 4 Cubic Yard



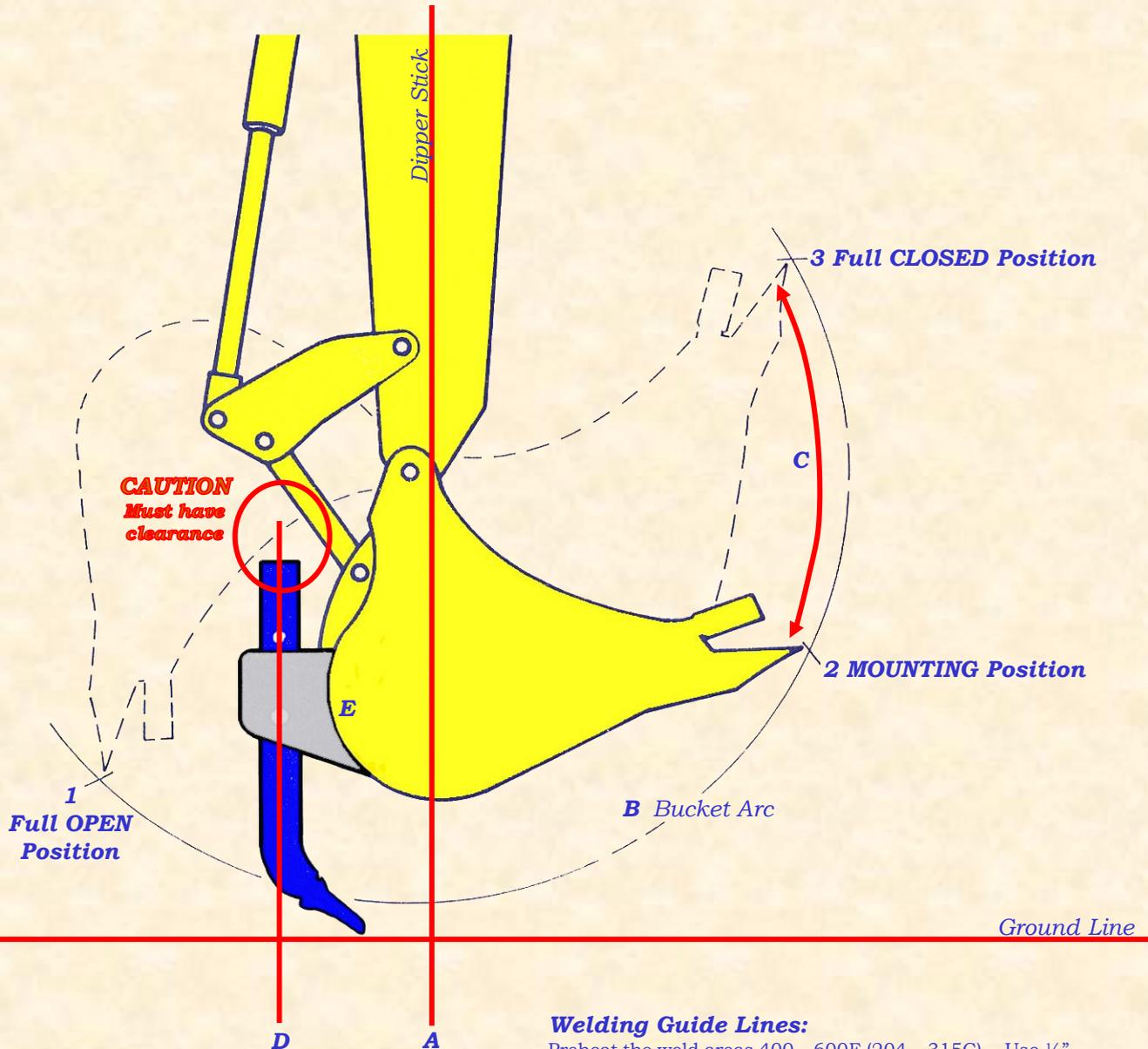
RH-2034G-19 ASSEMBLY

- Consist of;
- 1 - RH-2034A Box
 - 1 - G-910F-19 Scarifier
 - 1 - 19 Star Tooth
 - 1 - 19-36FP Flexpin
 - 1 - 1.25" X 8" HTCS Hardware
 - 1 - 1.25" X 5" HTCS Safety Bolt



INSTRUCTIONS for Attaching Backhoe Ripper Boxes

- A. Place centerline of the “Dipper Stick” in vertical position.
- B. Rotate bucket from full “Open Position 1” to full “Closed Position 3” to determine your “Bucket Arc”.
- C. Open bucket 1/3 distance on the bucket arc, “Mounting Position 2”. This establishes the proper location for box mounting.
- D. Mount Ripper Box Assembly to the rear of the bucket with Scarifier shank in vertical alignment with dipper stick centerline.
- E. It may become necessary to trim the ripper box to match the contour of your bucket.



Welding Guide Lines:

Preheat the weld areas 400 - 600F (204 - 315C). Use 1/4" diameter A.W.S. grade 7018 low hydrogen welding rod.